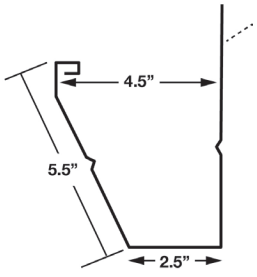
EM 5 1/2" Seamless Fascia Gutter Machine

The EM 5 1/2-inch Seamless Fascia Gutter Machine will quickly become a staple for your business for gutter jobs that do not have fascia installed and need a wider trough (5 1/2-inch fascia gutter is commonly used with 2" x 4" trusses). This seamless fascia gutter machine features unique and fully-driven forming stations that are enclosed behind a steel cover, protecting the operator and keeping the roll-former free of debris. It is completely enclosed and has removable side panels for serviceability. All bearings are factory-sealed. The EM 5 1/2-inch Seamless Fascia Gutter Machine is constructed of heavy gauge steel and driven by a powerful 1.5HP, 110-volt single-phase motor. This machine is powder-coated inside and out with a heavy-duty industrial paint finish and features industrial nitrocarburized (QPQ) steel rollers, allowing for improved wear, lubricity, strength, and corrosion resistance.

5 1/2-INCH PROFILE *(included with the machine)*



FEATURES

- 5 1/2 in. fascia gutter profile
- Steel constructed frame
- Industrial nitrocarburized rollers
- Fully driven forming stations
- Factory-sealed bearings
- Unique forming process
- Enclosed forming
- Pencil bead
- 2-year warranty*
- Operational training and technical support

ADD-ON OPTIONS

- Manual guillotine shear
- 2 coil spool assemblies with turntables
- 3 run-out rails
- Double or 3/4 in. pencil bead

SPECIFICATIONS *(as shown in photo)*

DIMENSIONS:
18 ft (L) x 23 in. (W) x 55 in. (H)

WEIGHT:
2,170 lbs

COIL WIDTHS:
14 and 15 in.
(Options available upon request)

MATERIALS:
Steel: 26 ga, Grade D
Aluminum: 0.032 in.
Copper: 16 or 20 oz

POWER:
1.5 HP, 110 V, Single Phase, 18 amps

OPERATIONAL SPEED:
Approximately 36 ft/min

FORMING STATIONS:
12

SHEAR:
Manual Guillotine

CONTROLS:
Drumswitch at exit end with jog/run

MADE IN USA
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**Upon completion of training.*

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