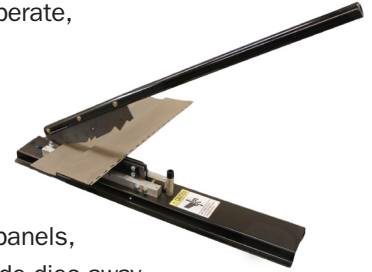


UNIVERSAL SIDING SHEARS

Thank you for purchasing the Universal Siding Shear. The following information will allow you to operate, maintain and service your shear. This document should be retained for reference when ordering service parts, maintaining, adjusting or switching the shear for other profiles.



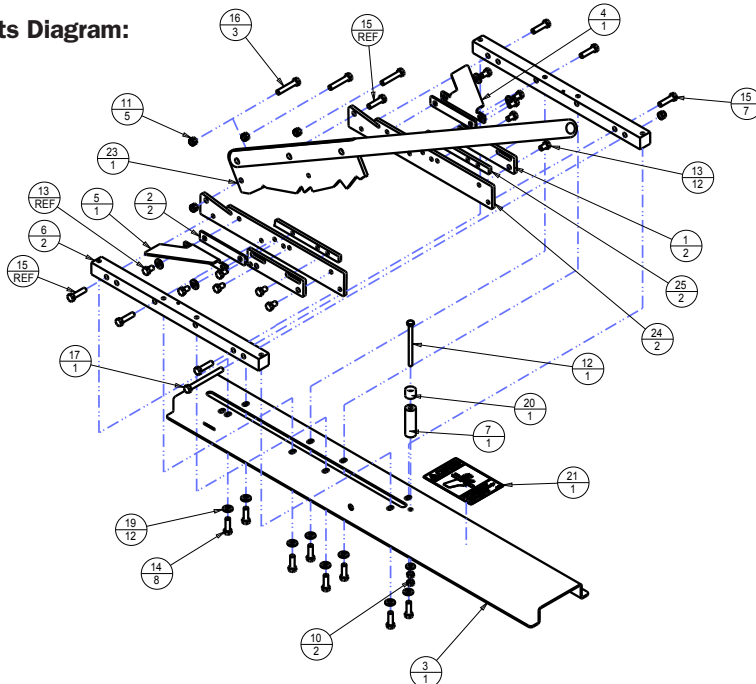
Setting the quick change to switch between Double 4" and Double 5" panels: Use a 1/2" wrench to loosen the four upper 5/16" x 1/2" bolts that secure the top slide dies to the shear side plates; there are two on each side of the main shear dies. To prepare for cutting Double 4" panels, slide the top slide dies toward the handle pivot. To prepare for cutting Double 5", slide the top slide dies away from the handle pivot. After setting the top slide dies in the desired position, retighten the four 5/16" x 1/2" bolts.

Setting the shear to cut 6", 8" or 10" panels: Remove the four lower 5/16" x 1/2" bolts securing the shear side plates to the main dies, two on each side. Once bolts are removed, the shear side plates and top slide plates completely detach from the shear. Store these so they can be reassembled to the shear when necessary. You are now ready to cut 6", 8" or 10" panels.

IMPORTANT!

- Use caution when operating this shear. Keep hands clear. Do not allow children to operate the shear. Never operate the shear when under the influence of medication, alcohol, drugs or any mind altering substance.
- Oil shear frequently. This will improve shear performance and prolong the life of the blade and dies. Improper blade and die maintenance and/or adjustment will void the warranty.
- When adjusting or utilizing the Double 4", Double 5" quick change, be sure shear is operating as intended. Improper adjustment may cause damage to the blade and/or dies, and will void the warranty.
- The wings located on each side of the shear are to be flush with the main dies of the shear to support the panel during the cutting process.

Parts Diagram:



ITEM	P/N	DESCRIPTION	QTY
1	302021	PLATE, CUTTER SLIDE	2
2	302022	SPACER, WING	2
3	305065	BASE, UNIV. SOFFIT CUTTER	1
4	305083	PLATE, RIGHT WING	1
5	305084	PLATE, LEFT WING	1
6	310010	BLOCK, UNIVERSAL CUTTER	2
7	311015	SPACER, 3/4 X 2-1/4 ALUM RND	1
8	319002	SHEET, UNIVERSAL SIDING CUTTER INFORMATION	1
9	500007	HANDLE, CUTTER	1
10	910201	NUT, 1/4 UNC HEX ZINC PLATED	2
11	910302	NUT, 5/16 NYLON-INSERT LOCK NUT ZINC PLATED	5
12	911210	SCREW, 1/4 X 3-1/2 HEX HEAD ZINC PLATED GRADE 5 CAP	1
13	911299	SCREW, 5/16 X 1/2 HEX HEAD ZINC PLATED GRADE 5 CAP	12
14	911301	SCREW, 5/16 X 1 HEX HEAD ZINC PLATED GRADE 5 CAP	8
15	911302	SCREW, 5/16 X 1-1/4 HEX HEAD ZINC PLATED GRADE 5 CAP	7
16	911315	SCREW, 5/16 X 1-3/4 HEX HEAD GRADE 8 ZINC PLATED CAP	3
17	911325	SCREW, 5/16 X 3-1/4 HEX HEAD GRADE 8 ZINC PLATED CAP	1
18	914200	WASHER, 1/4 SAE	1
19	914300	WASHER, 5/16 SAE	12
20	919015	BUMPER, 3/4" RUBBER	1
21	919016	DECAL, CAUTION	1
22	930014	BOX, UNIVERSAL CUTTER	1
23	990024	BLADE, UNIVERSAL SIDING	1
24	990025	DIE, UNIVERSAL SIDING	2
25	990026	DIE, UNIVERSAL SIDING TOP	2

GET MORE INFO



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